

<b>PARRAMON EXPORTAP, S. L.</b> <b>TECHNICAL SPECIFICATIONS OF SPECIALITY PRODUCT STOPPER</b> <b>ART'S</b>	<b>Code FT-03</b> <b>Date: 11-05-13</b> <b>VERSION: 1</b>
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**STOPPER CODE: ES042**

**DESCRIPTION:** Stopper with WOODEN HEAD

1-HEAD

<b>MATERIAL:</b>	WOOD	
<b>COLOUR:</b>	BEECH	
<b>SIDE:</b>	SMOOTH	
<b>ENGRAVING:</b>	NO	
<b>ENGRAVED PATTERN</b>	NO	
<b>MEASUREMENTS</b>	<b>VALUE</b>	<b>TOLERANCE</b>
<b>DIAMETER</b>	58.0 mm	± 0.5 mm
<b>SIDE HEIGHT</b>	14.5 mm	± 0.5 mm
<b>INNER GAP</b>	29.0 mm	± 0.5 mm
<b>DEPTH</b>	0.6 mm	± 0.5 mm

2-NATURAL CORK STOPPER

<b>QUALITY GRADE</b>	1st & 2nd <i>FLEUR MIROIR</i>		
<b>PRESENTATION</b>	UNMARKED		
<b>TREATMENT</b>	GLISSCORK		
<b>MEASUREMENTS</b>	<b>VALUE</b>	<b>TOLERANCE</b>	<b>STANDARD</b>
<b>LENGTH</b>	35.0 mm	± 0.3 mm	ISO 3863
<b>BASE DIAMETER</b>	28.7 mm	± 0.3 mm	ISO 3863
<b>BODY</b>	28.5 mm	± 0.3 mm	

3-ADHESIVE

Parramon Exportap uses Hot Melt-20, made of EVA copolymers, synthetic resins, waxes and antioxidants for all its speciality stoppers with heads. This adhesive has a fusion temperature of between 108 °C and 110 °C and complies with FDA standards.

4-DESIGN AND PHOTO

