

STOPPER CODE: ES 001

DESCRIPTION: Glass stopper

1-HEAD

MATERIAL:	GLASS	
COLOUR:	TRANSPARENT	
SIDE:	SAMPLE	
ENGRAVING:	NO	
ENGRAVED PATTERN:	NO	
MEASUREMENTS	VALUE	TOLERANCE
DIAMETER	SAMPLE	± 0.5 mm
SIDE HEIGHT	SAMPLE	± 0.5 mm
INNER GAP	SAMPLE	± 0.5 mm
DEPTH	SAMPLE	± 0.5 mm

2-NATURAL CORK STOPPER

QUALITY GRADE	1 ST /2 ND		
PRESENTATION	UNMARKED		
TREATMENT	PARAFFIN 54/58		
MEASUREMENTS	VALUE	TOLERANCE	STANDARD
LENGTH	27.0 mm	± 0.3 mm	ISO 3863
BASE DIAMETER	28.0 mm	± 0.3 mm	ISO 3863
BODY	28.0 mm	± 0.3 mm	
INNER GAP	15.2 mm		
BEVEL	4.0 mm		



3-ADHESIVE

Parramon Exportap uses Hot Melt-20, made of EVA copolymers, synthetic resins, waxes and antioxidants for all its speciality stoppers with heads. This adhesive has a fusion temperature of between 108 °C and 110 °C and complies with FDA standards.

4-DESIGN AND PHOTO



ESP-20